



Efficient Shear Retrofitting of RC Beams using Prestressed Deep Embedded (DE) FRP Bars



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Shear retrofitting options





Deep Embedment (DE) technique

- First proposed by Valerio and Ibell in 2003
- Holes are drilled from the soffit
- Void is filled with epoxy resin
- DE reinforcement is then installed





DE system attributes

The core installation

Facilitates truss action



- More confinement to the r/f
 - Less de-bonding issues
- Limited external exposure
 - Steel can also be used
 - Less vulnerability for damage



more shear enhancement!



Further attributes...

No need of web/slab approach



No surface preparation



DE materials

FRP bars
CFRP
GFRP
AFRP

Steel







Past investigations



Influencing DE parameters

| Paramo | eter | Influence | Investigators |
|---|------|--|----------------------|
| Bar spacing | | wider spacing is less effective | Mofidi et al. (2012) |
| Bar inclination | θ | inclined bars are more effective | Baros et al. (2012) |
| Interaction with internal shear reinforcement | | higher the internal shear r/f density, lower is the DE effectiveness | Mofidi et al. (2012) |
| Bar surface texture | | plain surface is more effective than sand coated surface | Mofidi et al. (2012) |
| Bond | | | o |
| | | | |

Bond



| Bar type | | Average bond strength (MPa) – failure mode | | | |
|--|---|--|---|---|---|
| | 15 mm | 30 mm | 45 mm | 60 mm | 75 mm |
| | | Non-sag epoxy (Hilti 500 ¹⁹) | | | |
| Steel 8 Carbon 7·5 Carbon 6 Glass 9 Aramid 7·5 | 37-SR 36-IS 33-IS 25-IS 17-IS | 36-BY 32-IS 30-IS 27-IS 14-IS | 27-BY 28-IS 27-IS 24-IS 10-IS | 20-BY 24-IS 23-IS 20-IS 07-IS | 16-BY 25-IS 21-IS 16-BR 07-IS |
| | | Low-viscosity epoxy (Araldite ¹⁷) | | | |
| Steel 8 Carbon 7·5 Glass 9 Aramid 7·5 | 37-SR 33-IS 36-IS 26-IS | 27-SR 22-IS 4-IS 20-IS | 26-BY 28-IS 27-IS 18-IS | 21-BY 30-IS 22-IS 17-IS | 6-BY 3 -IS 25-BR 3-IS |
| | | Medium strength paste (Hilti 150 ²⁰) | | | |
| Steel 8 Carbon 7·5 Glass 9 Aramid 7·5 | 10-SR 17-IS 16-IS 07-IS | 17-SR 17-IS 16-IS 06-IS | 26-BY 16-IS 17-IS 08-IS | 21-BY 19-IS 17-IS 08-IS | l 6-BY l 9-IS l 7-IS 05-IS |
| | | | | | |



Steel 8 mm vs. CFRP 7.5 mm



Bond-slip behaviour



Bar cast into concrete



Shear enhancement

| Investigation | Remarks | Shear enhancement |
|--------------------------|--|--------------------------------|
| Valerio and Ibell (2003) | 10 beams retrofitted with AFRP and steel | 85% (up to flexure failure) |
| Mofidi et al. (2012) | Large scale T beams | 45% |
| Raicic et al. (2017) | Continuous T beams | 70% |
| Dirar and Theofanous | Large scale: Deep beams | 33% |
| (2017) | Shallow beams | 96% |

DE element contribution?



Efficiency?

| Material | Strain capacity (10 ⁻⁶) |
|--------------------|---|
| CFRP | 18000 |
| AFRP | 25000 |
| GFRP | 25000 |
| Prestressing steel | 10000 |



How would it be if the DE bar is PRESTRESSED?





Experience of prestressed shear retrofitting

Work by:

- Lees et al. (2002)
- Kesse and Lees (2007)
- Hould and Lees (2009)
- Dirar et al. (2012)
- Yapa and Lees (2014)



CFRP strap system

Prestress application was impressive in terms of:

- \checkmark Shear enhancement
- ✓ Serviceability performance
- ✓ Material usage
- ✓ Etc.





Initial objective

Assess the potential of application of prestress to the DE shear retrofitting system

> Options via experiments via predictions



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Prediction of DE behaviour

Technical Report 55 (TR 55)

$$V_f = \frac{\varepsilon_{fse} E_{fd} A_f(\cos\alpha + \sin\alpha)}{s_b} d_{eff}$$



Mofidi et al. (2012)



Technical Report 55 (TR 55)





"Large-scale Reinforced Concrete T-beams Strengthened in Shear with Embedded GFRP Bars", (Dirar and Theofanous, 2017)



Numerical Modelling

Qapo et al. (2016) developed 3D Finite Element Model for:

- Valerio and Ibell (2003)
- Mofidi et al. (2012)
- Qin et al. (2014)

experiments

| Geometry | Element Model |
|----------------------------|---|
| Concrete | 3D Isoparametric 8 Node Solid Brick |
| Steel Plate | 3D Isoparametric 6 Node Solid Wedge |
| Longitudinal & Stirrups | Truss like Elements |
| FRP | 3D Truss like 2 Node |



| Concrete | Total Strain Crack (Smeared Rotating) |
|-------------------------|--|
| Compression & Softening | Thorenfeldt – Vecchio Collins |
| Tension Softening | Linear |
| Shear | Explicit model was not required |

| Steel Stirrup & Plates | Elastic-Perfectly Plastic Stress-Strain Model |
|------------------------|---|
| FRP Bars | Linear – Brittle Stress- Strain Model |

| Interface | Model |
|--------------------------|---|
| Steel Stirrup - Concrete | Perfect Bond |
| FRP - Concrete | 4 Node 3D Interface Elements BPE Bond-Slip Model |

Qapo et al.'s results

Load-displacement behaviour



DE strains





Qapo et al.'s results

Shear link strains







(b)



Objective and scope

Assess the potential of application of prestress to the DE shear retrofitting system via numerical analysis



Numerical investigation

Geometrical parameters





Material parameters

| Concrete | C32/40 | | |
|----------|-------------|-----|---------------|
| | Tensile | H16 | fy = 500 MPa |
| Steel | Compression | H12 | fy = 500 MPa |
| | Shear | R6 | fy = 250 MPa |
| DE | CEDD | 7.5 | fy = 2000 MPa |
| | ULKL | mm | E = 120 GPa |

MIDAS FEA



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Attributes

- Non-linear modelling
- Total strain crack model
- Construction stage analysis
- Bonded reinforcement element
- Availability of latest material models



Mesh parameters

- Beams
 - 2D isotropic plane-stress elements
 - Element size: 25 mm square
- Steel bearing plates
 - Triangular plane- stress elements
 - Elastic
- Reinforcement
 - Embedded 1D elements
- CFRP DE bars
 - 1D isotropic truss elements
- Bond rigid





Model validation (by Kurukulasuriya et al. 2017)



 \bigcirc

Material model selection

- Concrete compression: Thorenfeldt
- Concrete tension: Exponential
- Concrete crack model: Total strain crack model fixed
- Shear model: Constant shear retention ($\beta = 0.1$)
- Steel reinforcement Von Mises yield criterion
- CFRP DE bar linear



FE simulation results





Load-displacement profile



Shear Capacity



Comparison with the strap system





DE & shear r/f stresses





How does prestress support?





DE

Cracking...

Control



DE + prestress



Crack angle

Crack distribution



Prestressed DE system implementation





How much bond length?







Conclusions

- 1. The FE simulations show that the prestress application to the DE system was impressive and the load capacity, ductility and stiffness of the retrofitted RC beams were increased
- The shear enhancement in the DE system could be escalated by 16% and by 22% when the DE element was subjected to 25% and 40% prestress, respectively
- 3. Considering the requirements on the bond and on the residual capacity of the retrofitting element, 25% prestress was deemed as a recommendable prestress level
- 4. The CFRP contribution towards the beam load capacity was more efficient in the prestressed beam than in the non-prestressed beam
- 5. The use of prestress in the DE system resulted also in better serviceability conditions for the beam.



Challenges and future work

- Prestressing mechanism needs to be explored
- Experimental validation is essential
- Conduct mode precise FE simulations to master the sensitivity of the DE shear retrofitting parameters



On-going experiment (with steel DE)







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